Screed and Mortar technology



# FLOWING COMPOUND **TOPLEVEL FMI 50**

















- > Dust-reducing and Self-levelling
- > Very quick to use
- > Wear-resistant
- > Layer thicknesses from 3 to 50 mm
- > Can be processed by machine and by hand

## **Product description**

Self-levelling, dust-reducing levelling compound that is easy to apply by machine or manually in layer thicknesses of 3 - 50 mm for indoor and outdoor use. Especially suited to the production of even, high-load floors in industry and trade. Due to its high mechanical strength and low abrasion, the mineral levelling compound can be left as a directly usable final coating.

An additional impregnation can be applied to protect against contamination and to improve the surface strength.

Flowing Compound TopLevel FMI 50 can be used as a levelling filler under reaction resin coatings. Area of application: floor covering for areas with heavy foot traffic (shops, shopping centres, event halls, etc.) and areas subject to wear from rubber-tyred vehicles (garages, warehouses, industrial floors, etc.). As a decorative covering (with impregnation) in living spaces.

#### **Delivery format**

Container	Outer packaging	Pallet
25 KG / PS	-	42 PS

#### Storage

Can be stored frost-free, cool, and dry on wooden shelves in the unopened original container for 365 days

#### **Processing**

#### **Recommended tools**

Slow-running electric agitator, suitable mixing vessel, trowel, smoothing trowel, spatula, squeegee or suitable mixing pump.

# **TECHNICAL DATA SHEET**

Screed and Mortar technology



#### Mixing

Mix homogeneously and lump-free in a clean mixing vessel by stirring in with a slow-running agitator (approx. 300-600 rpm) (mixing time approx. 4 minutes).

The material is mixed or added in the specified mixing ratio/dosage. A scale or measuring bucket must be used to determine partial quantities. Mixing ratio:

approx. 4.5 litres of water (corresponds to approx. 0.18 l/kg) per 25 kg of Flowing Compound TopLevel FMI 50

#### **Processing**

Pour the fresh filling compound onto the substrate to the desired layer thickness (3-50 mm) in a single pass if possible and spread evenly. With multi-layered application, the next layer must be applied immediately after the substrate can be walked on (approx. 1-2 hours). Always prime again with longer intervals.

Murexin Flowing Compound TopLevel FMI 50 is pumpable and suitable for scraping. Process the mixed mortar quickly. Mortar that has already stiffened may not be reprocessed by adding water.

We recommend impregnation of the surface when used outdoors and/or as a usable final coating, and appropriate measures must be taken to prevent the fresh levelling and flowing compound TopLevel FMI 50 from drying out too quickly.

Clean tools with water immediately after use.

#### Technical data

Chemical base cements, additives and admixtures

pH value ~12

Colour Cement grey

Consumption 1.7 kg/m² per mm layer thickness Layer thickness 3 - 50 mm per working step Processing time approx. 40 minutes (at 23 °C)

Can be walked on after 3 - 4 hrs depending on layer thickness (at 23 °C)

Bending tensile strength approx. 10 MPa
Compressive strength approx. 40 MPa
Processing temperature +8 °C to +30 °C

Setting time 90 min.

Labelling C 40 / F 10 according to EN 13813

#### **Substrate**

#### Suitable substrates

The substrate must be clean, solid, load-bearing and free from separating agents and adhesion-reducing components. Old coatings are to be removed. The concrete substrate must have a compressive strength of > 25 MPa and a surface tear strength of at least 1.5 MPa as well as sufficient surface roughness.

Priming: Lightly loaded surfaces (indoor areas with low foot traffic): Sealing Primer AG 3. Highly loaded surfaces: (indoor areas with vehicular traffic and outdoor areas): Epoxy Base Resin EP 70 BM with sanding.

# TECHNICAL DATA SHEET

#### Screed and Mortar technology



#### **Product and processing instructions**

#### Material information:

- If processing outside the ideal temperature and/or humidity range the material properties could change markedly.
- Bring the materials to the proper temperature before processing!
- In order to maintain the product properties, do not add any foreign materials!
- Water dosing quantities or dilution information must be strictly adhered to!
- Check tinted products for colour accuracy before application!
- Colour consistency can only be guaranteed within the same batch.
- The colour formation is significantly impacted by the environmental conditions.
- Already mixed material that is beginning to harden may not be diluted further or mixed with fresh material!

#### Environmental information:

- Do not process at temperatures below +5 °C!
- The ideal temperature range for the material, substrate and air is + 15 °C to + 25 °C.
- The ideal relative humidity range is 40% to 60%.
- -Increased air humidity and/or lower temperatures may prolong the drying, setting and hardening time, while lower air humidity and/or higher temper

#### atures will speed it up.

- Ensure adequate ventilation during the drying, reaction and hardening phase; avoid draughts!
- Protect against direct sunlight, wind and weather!
- Protect adjacent components!

#### Tips

- We recommend using a test surface first or a small area for initial, small-scale testing.
- Please heed the product data sheets of all MUREXIN products used in the process.
- Keep a genuine original container of the respective batch for later repair work.
- For heated screeds, a standard heating procedure is required before laying,
- Do not turn on the underfloor heating system during processing and hardening.

The information provided reflects average values that were obtained under laboratory conditions. Due to the use of natural raw materials, the indicated values of individual deliveries may vary slightly without impacting the product suitability.

#### Safety instructions

Please refer to safety data sheet for product-specific information with regard to composition, handling, cleaning, corresponding actions and disposal.

Limiting and monitoring exposure

Personal protective equipment:

General protection and hygiene measures:

- Keep away from foodstuffs, beverages and feedstuffs.
- Take off contaminated, impregnated clothing immediately.
- Wash your hands before taking breaks and when finishing work.

#### Breathing protection:

- Filter P2.
- Wear breathing protection in case of inadequate ventilation.

#### Hand protection:

- Protective gloves.
- The glove material must be impermeable and resistant to the product/substance/preparation.

#### Glove material

- Nitrile rubber
- Use gloves made from stable materials (e.g. nitrile).

Penetration time of the glove material

- The precise penetration time is to be found out from the protective glove manufacturer and complied with.

Eye protection: Protective goggles recommended when decanting.

Body protection: protective clothing.

This leaflet is based on extensive experience, is intended to convey the best of our knowledge, is not legally binding and does neither constitute a contractual legal relationship nor a subsidiary obligation resulting from the bill of sale. The quality of our materials is guaranteed within the framework of our general terms and conditions. Our products may be used by professionals and/or experienced and accordingly technically skilled persons only. Users are not released from inquiring in case of uncertainties or from rendering professional workmanship. We recommend using a test surface first or a small area for initial, small-scale testing. Naturally, it is not possible to describe or foresee all possible current and future uses and peculiarities. Information that is assumed to be familiar to experts has been omitted.

Please observe the current, technical, national and European standards, guidelines and data sheets regarding materials, substrates and the subsequent construction. Please contact us if you have any reservations or doubt.

# **TECHNICAL DATA SHEET**



### Screed and Mortar technology

This version is rendered invalid if a new version is released. The most recent data sheets, safety data sheets and the terms and conditions are available online at www.murexin.com.